



Phase One

Stack L01-L02-L03-L04-L05, aligning the fixing holes.

Phase Two

Position the heat sinks housing, aligning the central heat-sink slot with the outer ribs.

Phase Three

Centre the STAR LEDS on the respective heat sinks and fix with strong heat-resistant tape.

Phase Four

Connect the STARs in series, using a 0.25 mm-section cable as in the drawing.

Use a snap connector to join the bipolar cable to the nerve system.

Phase Five

Place the Holders on their STARs and use cyanoacrylate glue to secure. Position the spacers as in the drawing.

Phase Six

Stack the remaining layers from L06-L14.

Phase Seven

Glue screen L-15 to L-14. Insert and tighten screws and nuts, taking care to centre the spacers.

